Work Ord <i>July-11-14 10:</i>		2223)	*122	2223*							Page 1
Item ID: Revision ID: Item Name:	D3638-1 Bushing				Accept	*N900	040	100)*	Setup	Star Stop	· IVI	S1*
Start Date: Required Date Reference:	7/11/14 : 7/11/14	Start Qty: 8.00 Req'd Qty: 8.00		*8* *8*		Cust Item 1 Customer:	ID:						• • •
Approvals:	Process Pla	an:	Date:		Tooling: SPC (Y/N):		ate:			Run	Star Stop	, "IVI	R1* R2*
Sequence ID/ Work Center I	ID	Operation Description		· · · · · · · · · · · · · · · · · · ·	Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	t Re	ject y	Reject Number	Insp. Stamp
Draw Nbr D3638	Rev Rev	vision Nbr	\sim					*:				,	
*100 *100*		Hardinge CNC LATH	IE SMALL		0.00				8	,	Ø		MY
Hardinge Hardinge CNC Lat	he Small	Memo Machine	as per folio FA	.704Deburr a	0.00 and tumble								14/07/1
110 *11 0 *		QC2- Inspect parts of	f machine FAL	/FAIB	0.00				ح ر				h u
QC Quality Control		Memo			0.00		·		_ &	<u>, </u>	9		14/07/11
120		QC8- Inspect parts - s	second check		0.00				•				
1 20 QC Quality Control		Мето			0.00					_ <u>,y</u>	3		14/07/1)

Work Order ID 122223 *100003* July-11-14 10:11:52 AM Item ID: D3638-1 Accept *N900040100* Setup Start **Revision ID:** Stop **Item Name:** Bushing *8* **Start Date:** 7/11/14 Start Qty: 8.00 **Cust Item ID:** Required Date: 7/11/14 Req'd Qty: 8.00 *8* **Customer:** Reference: Start Run **Process Plan:** Date: **Tooling: Approvals:** Date: Stop Date: SPC (Y/N): QC: Date: Sequence ID/ Set Up/ Reject Operation Tool ID Tool # Plan Reject Accept Number **Work Center ID Description** Code Qty Qty **Run Hours** SHK AS DEV. A 130 Identify as per dwg & Stock Location: *130*

140

OC

QC21- Final Inspection - Work Order Release

0.00

140

Quality Control

Packaging

Packaging

Memo

Memo

0.00

Page 2

Insp.

Stamp

W14.07-11

11-foy1 CUM

Picklist Print

July-11-14 10:11:51 AM Work Order ID: 122223

122223

Parent Item:

D3638-1

D3638-1

Parent Item Name: Bushing

Start Date: 7/11/14

Required Date: 7/11/14

Page 1

Start Qty: 8.00

Required Qty: 8.00

Comments:

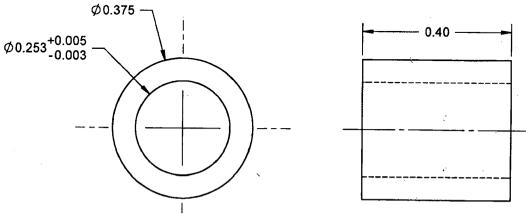
IPP rev A 07.09.11 new issue EC

IPP Rev:B 08-01-10 ECN 1050 rev b as per dwg DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000	_	Purchased	No			100	f	34.6667	0.035	1			
M303R1 303 Round Bar 1.00	AMO								**				
	v31>			<u>Location</u> MAT028		<u>Loc (</u>		Loc Code					
					m128496	34.6			· —		-		
					127647			•	. 1	M	4		
										14	107/11		

K could not pull material



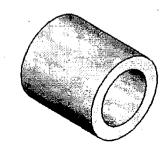


UNDER REVIEW

LE 07.10.16 OF TO SHIP

D3638-1 BUSHING (REPLACES GENEVA P/N G10608-2)





1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R) 2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.01lbs

Α	NEW IS	SUE; REPLAC	LE	07.07.27						
REV.			DESCRIPTION	BY	DATE					
DESIGN TS DRAWN			DART AEROSE	DART AEROSPACE USA, INC.						
			PORT HADLOCK, WA							
CHECK	CHECKED (7)		DRAWING NO.		REV. A					
MFG. APPR.		B	□ D3638		SHEET 1 OF 1					
APPROVED DE APPR.		143	TITLE		SCALE					
		_#	BUSHING		4:1					
DATE	07.0	7.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COPPET OR COMMINING THE TO ANY CONTREP DESCRIPTION.							

DART AEROSPACE LTD	Work Order:	122223
Description: Bushing	Part Number:	N3638-1
Inspection Dwg: D3638 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of inspection	Comments
0.375	2.01t +003 003 003	Ø:375			Dern	
8.253	4 005 - 003	0.257				
.40	±.030	.402				
						± <i>F</i> ′_
	was supplementally to the second seco					
						7

,						

Measured by: MH	Audited by:	Preliminary Approval:	
Date: pt/07/11	Date: 14/27/11	Date:	

ſ	Rev	Date	Change	Revised by	Approved
1	E		Added preliminary approval	KJ	